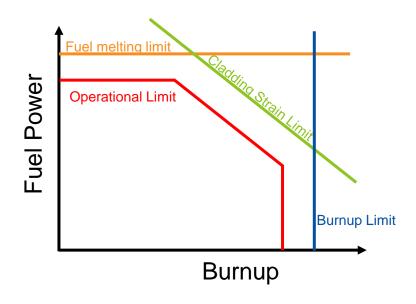


Why Transient Test Nuclear Fuels & Materials?

- Transient testing is like car crash testing for nuclear fuels
- Licensing a fuel system requires (see NUREG-0800):
 - Identification of all degradation mechanisms and failure modes
 - Definition of failure thresholds corresponding to each degradation mechanism
 - Applies to normal operations, anticipated operational occurrences and design basis accidents
- Many operational limits are dependent on degradation and failure thresholds
- Enables economic reactor operations via improved fuel design and performance understanding



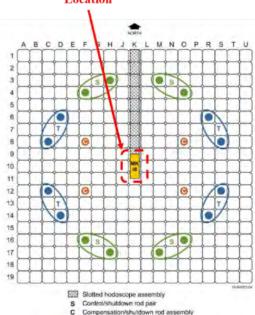


Transient Reactor Test Facility (TREAT)

- The Transient Reactor Test Facility (TREAT) main mission is to test nuclear fuels and materials in off-normal and accident conditions
 - Operated from 1959-1994, was later refurbished, and resumed operations 2017
- Zircaloy-clad graphite/fuel blocks comprise core, cooled by air blowers
 - Virtually any power history possible (within 2500 MJ max core transient energy)
 - No reactor pressure vessel/containment, facilitates access for in-core instrumentation
 - 4 slots view core center, 2 in use for fuel motion monitoring system & neutron

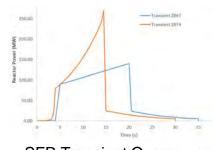
radiography

Typical Experiment Location

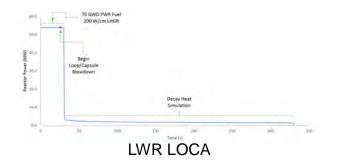


sations and configurations possible)

- Reactor provides brief (and typically extreme, up to 10¹⁷ n-cm⁻²-s⁻¹) shaped neutron flux histories to test specimens
- Experiment vehicle does everything else
 - Safety containment, specimen environment, and instrumentation
- Collocated at INL with other complimentary facilities
 - Advanced Test Reactor (ATR) and Hot Fuel Exam Facility (HFEF)
 - Numerous fuel fabrication and characterization capabilities



SFR Transient Overpower



Reactor inlet air filter

Core clamping bar

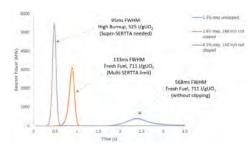
Hodoscope

Grid plate

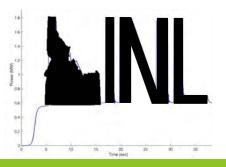
Compensation/shutdown rod drive (typical)

Transient rod drive (typical)

Control/shutdown rod drive (typical)

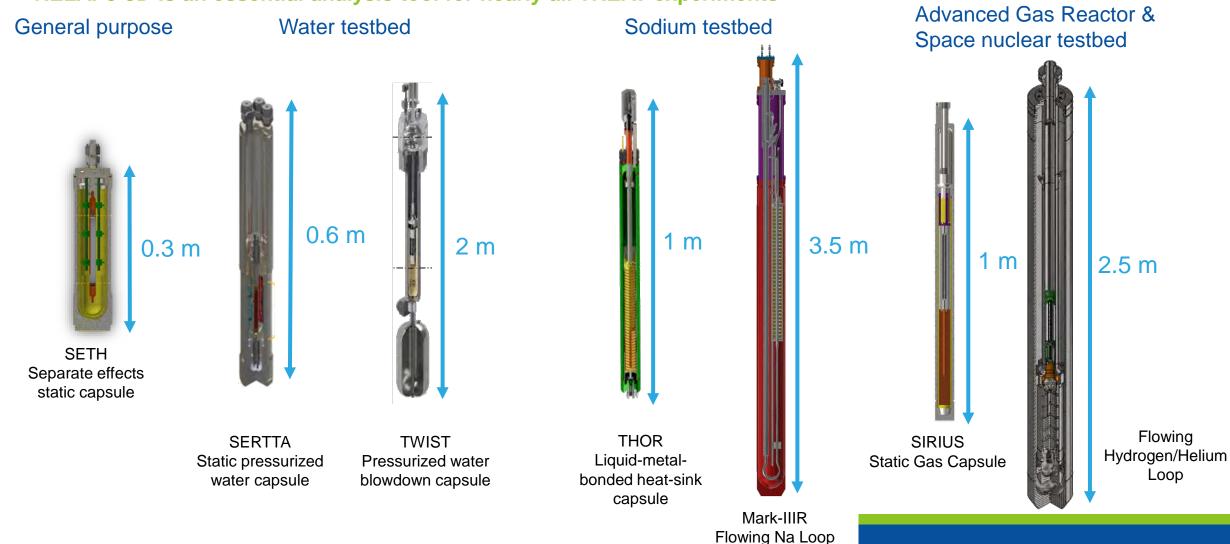


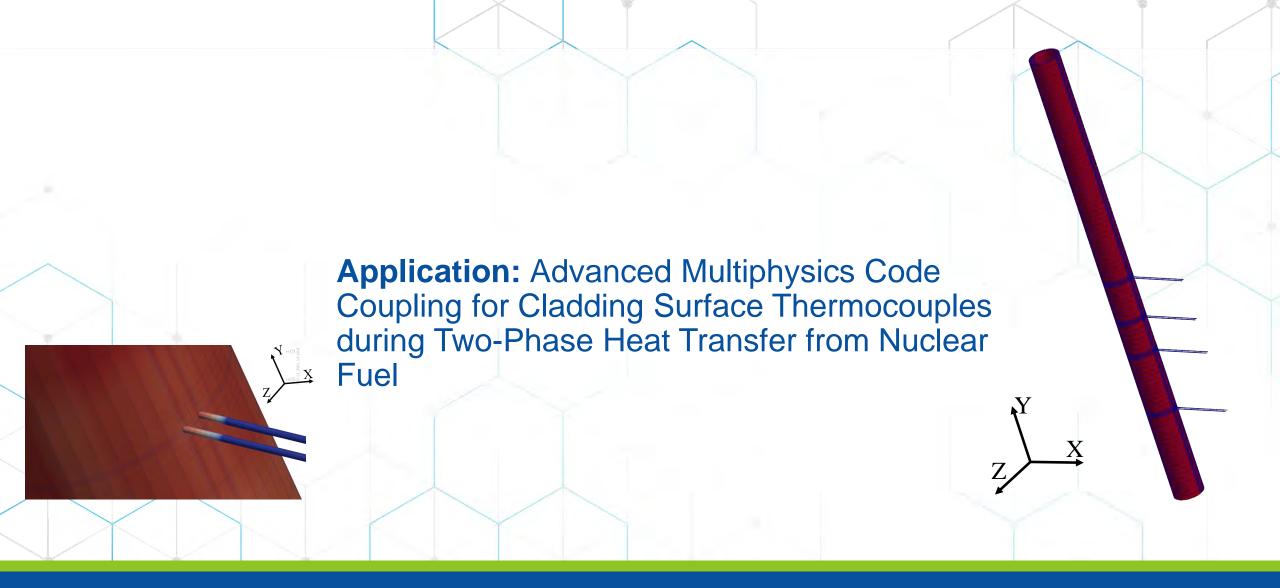




TREAT Experimental Testbeds

RELAP5-3D is an essential analysis tool for nearly all TREAT experiments





Summary

- Novel methodology for simulating the impact of outer cladding TCs during transient testing of nuclear fuels that does not require prior knowledge of the thermal-hydraulic conditions.
 - Leverages the thermal-hydraulic capabilities of RELAP5-3D and the BISON fuel performance code
 - In-memory coupling between BISON and RELAP5-3D is enabled by the MOOSEwrapped application known as BlueCRAB

BISON

- 3D FEA modeling of both the fuel rod and attached TCs
- Accounts for the inherent lack of azimuthal symmetry caused by the TCs.
- Approach enables the ability to capture both axial and azimuthal temperature and thermo-mechanical effects due to the TCs.

RELAP5-3D

 Calculate the thermal-hydraulics (heat transfer coefficients, coolant temperatures, pressure) associated with the 3D representation of the fuel rod and TCs

Motivation

- Attaching thermocouples to the outer surface of the cladding is known to affect the nearby surface temperature – including the temperature measured by the thermocouple
 - What is the temperature of the cladding away from the thermocouple?
 - How does the presence of the thermocouples affect the experiment performance?
- While recognized as an important area for interpreting experimental results, little research has been performed in this area
 - NSRR analytical model [1]
 - INL FEA modelling [2]
 - Thermal-hydraulic boundary conditions (heat transfer coefficients, coolant temperatures, heat transfer regime regions, etc.) required as input parameters
- Develop a methodology using BlueCRAB to simulate the impact of outer cladding thermocouples thermo-mechanic behavior
 - Thermal-hydraulic boundary conditions calculated by RELAP5-3D
 - Thermo-mechanics simulated in BISON

T Illustration of the NSRR analytic model [1]

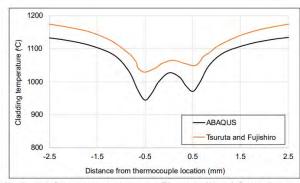


Fig. 2. Surface temperature profiles predicted from the Abaqus simulation and the reference [4] along the axial direction in the cladding.

Comparison of temperatures predicted by the NSRR analytical model [1] and INL FEA model [2]

Vapor Coolant

h_{film}, T_{sat}

Liquid Coolant

h_I, T_I

TC Wire

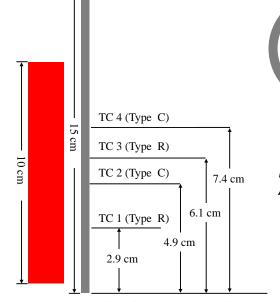
TC Wire

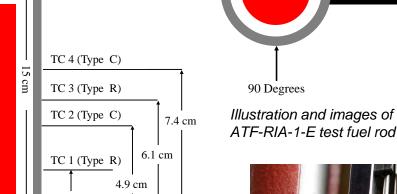
^[1] Tsuruta, Takaharu, and Toshio Fujishiro. "Evaluation of thermocouple fin effect in cladding surface temperature measurement during film boiling." Journal of Nuclear Science and Technology 21.7 (1984): 515-527.

^[2] Seo, Seokbin, et al. Sensitivity study on the fin effect of thermocouple mounted on the heated surface under film boiling condition. No. INL/CON-23-73285-Rev000. Idaho National Laboratory (INL), Idaho Falls, ID (United States), 2023.

ATF-1-E Experiment

- Methodology developed and assessed using the Accident Tolerant Fuel-Reactivity-Initiated Accident-1-E (ATF-RIA-1-E) experiment
- Static water capsule fresh fuel RIA experiment performed at **INL in TREAT**
 - Water pre-heated to 200 °C, capsule pressurized to 2 MPa
- Fresh UO₂ fuel Zircaloy-4 cladding test rod
 - Rod pressurized to 2 MPa
 - 8 UO₂ naturally enriched fuel pellets
 - 2 insulator pellets (1 on each end)
 - Total rod length ~15 cm
- Four integral junction thermocouples welded to outer cladding surface
 - Two Type C, Two Type R
 - TC 3 & TC 4 failed prior to or during transient
 - TC is compromised of two wires spaced ~0.25 mm apart
 - Wire diameter ~0.25 mm





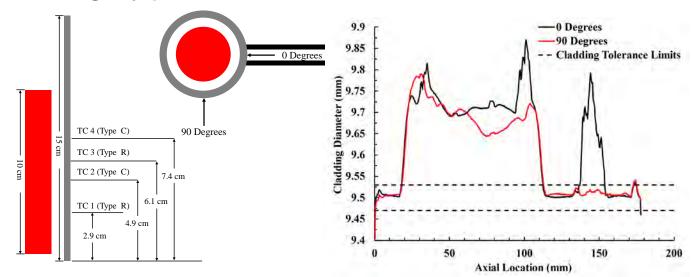


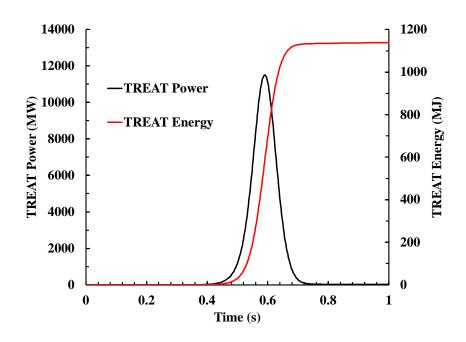


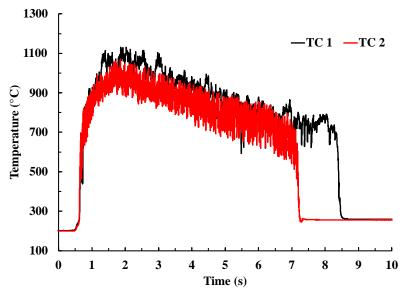
- 0 Degrees

ATF-1-E Experiment

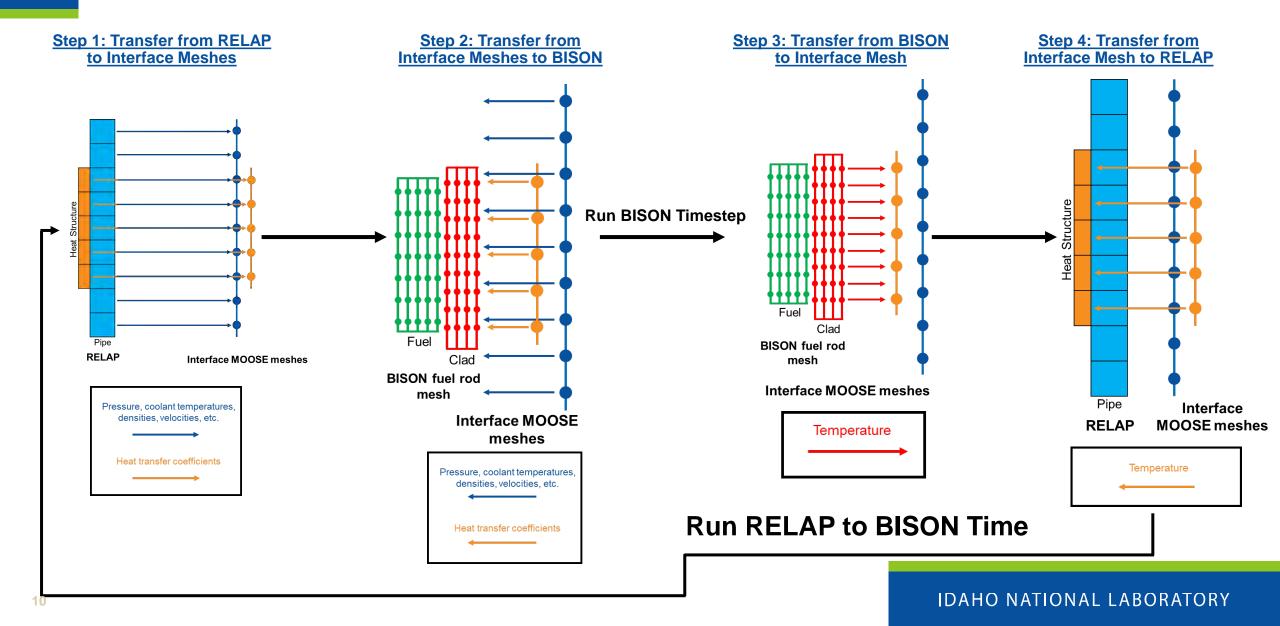
- RIA pulse full-width at half maximum: 89.8 ms
- Energy deposition: 590 $\frac{J}{gm-UO_2}$
- Peak TC measured temperatures > 1000 °C
 - TC 2 rewets first at ~7.1 s, followed by TC 1 (8.4 s)
- Optical profilometry measured cladding diameter at two locations (0°, 90°)
 - Increased diameter in region of active fuel
 - Slightly peaked toward bottom





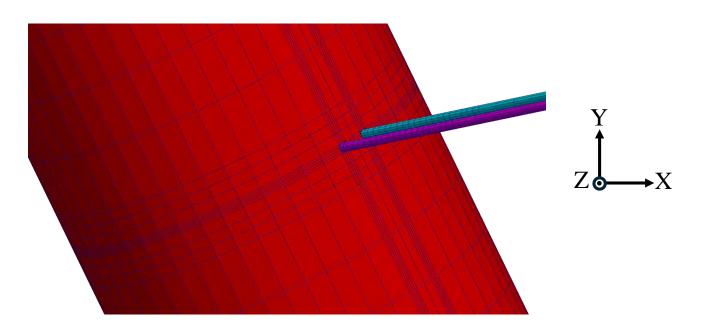


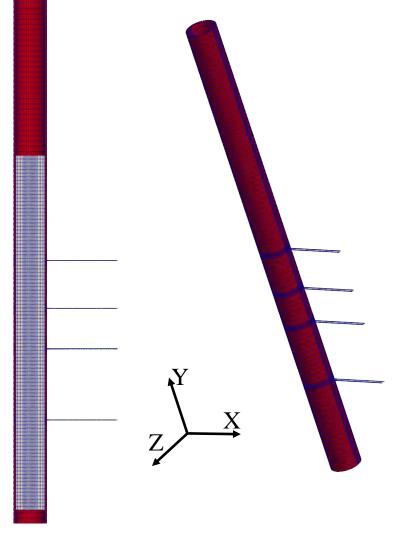
BlueCRAB Overview



BISON Geometry and Mesh

- Geometry and mesh of the cladding tube and attached TC wires were created using the FEA software, Abaqus/CAE
- Fuel pellet mesh created in BISON using FuelPin3DMeshGenerator
- Cladding and TC wire mesh combined with fuel pellet mesh in BISON





RELAP5-3D Model

Capsule

1 pipe component represents static water capsule

Outer cladding surface

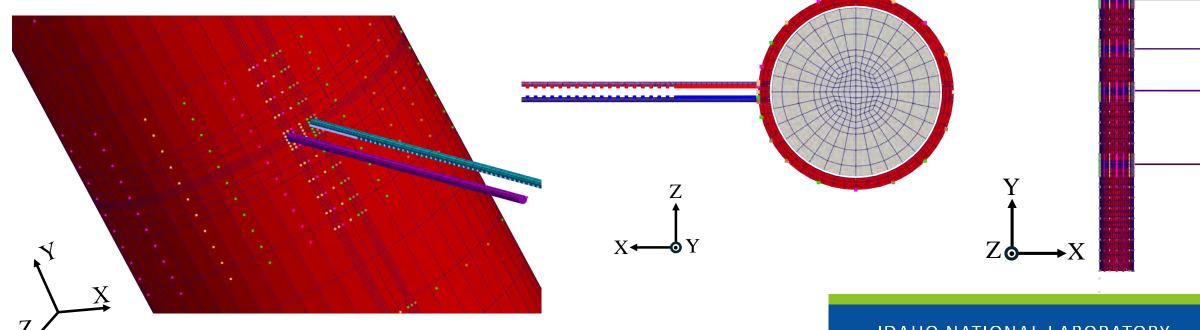
- 24 heat structure geometries
- Each represents an azimuthal segment of the cladding surface
- All heat structure geometries connected to the capsule pipe component
 - All but 1 heat structure geometry are "decoupled" from the pipe component
- Axial resolution increased near TC wire locations

TC wires

- 8 heat structure geometries
- Each represents the outer surface of one TC wire
- Each heat structure geometry is connected to the pipe volume corresponding to its axial location in the capsule

BlueCRAB

- 1 interface mesh for the pipe component
- 24 interface meshes for the RELAP5-3D heat structure geometries representing the outer cladding surface
- 8 interface meshes for the RELAP5-3D heat structure geometries representing the TC wires
- Interface meshes are translated and rotated to the position that they represent on the BISON test rod



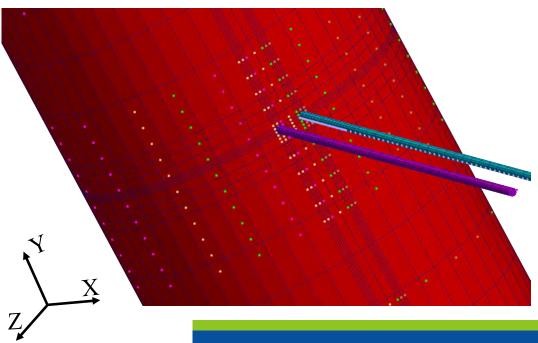
BlueCRAB

Outer Cladding

- Temperatures as a function of axial and azimuthal position are transferred from BISON to RELAP5-3D
- RELAP5-3D calculates heat transfer coefficients based on these temperatures and transfers back to BISON
- Results in axial and azimuthal varying heat transfer coefficients transferred back to BISON

TC Wires

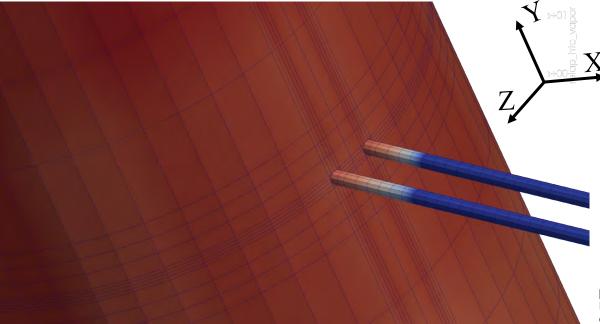
- Temperatures vary along length of wire
- Heat transfer coefficients vary along length
- Captures change in heat transfer regime



BlueCRAB

This Work

- No assumptions on the heat transfer regimes of the cladding and TC wires were made
- Heat transfer conditions are computed by RELAP5-3D based on temperatures computed by BISON.



Contour plot of relative film boiling heat transfer coefficient

[1] Tsuruta, Takaharu, and Toshio Fujishiro. "Evaluation of thermocouple fin effect in cladding surface temperature measurement during film boiling." Journal of Nuclear Science and Technology 21.7 (1984): 515-527.

NSRR Model [1]

 TH boundary conditions are required inputs.

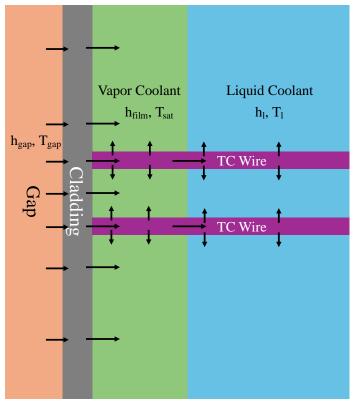
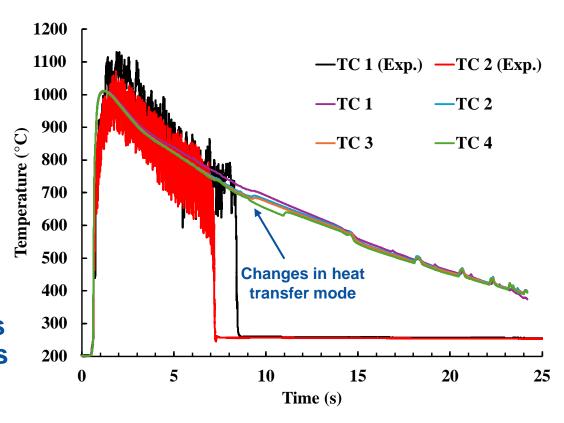


Illustration of the NSRR analytic model [1]

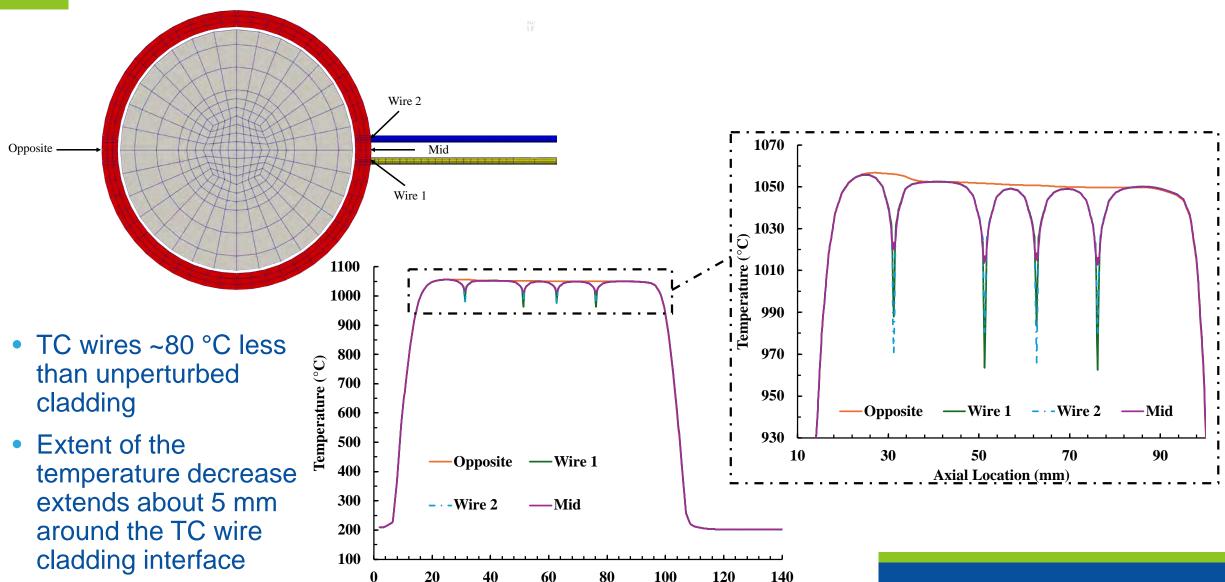
Results

Comparison of ATF-RIA-1-E TC data and BlueCRAB Predictions

- Good agreement up until experimentally observed rewet
 - Simulation predicts slightly higher TC 1 temperatures, as observed in experiment
- After the point of rewet in the experiment, temperature fluctuations in the TC predictions are observed
 - Predicted changes between the film boiling and transition boiling heat transfer regimes along the wire near the cladding
- Although the simulation does not predict rewet until a much later point in time, the TC temperature fluctuations, may provide insights into mechanisms driving rewet around the TCs
 - Heat transfer regime on TC wire surface moves from film boiling to transition boiling, vapor film collapse/regrowth may break the vapor film on the cladding surface, allowing liquid coolant to move in and rewet the surface

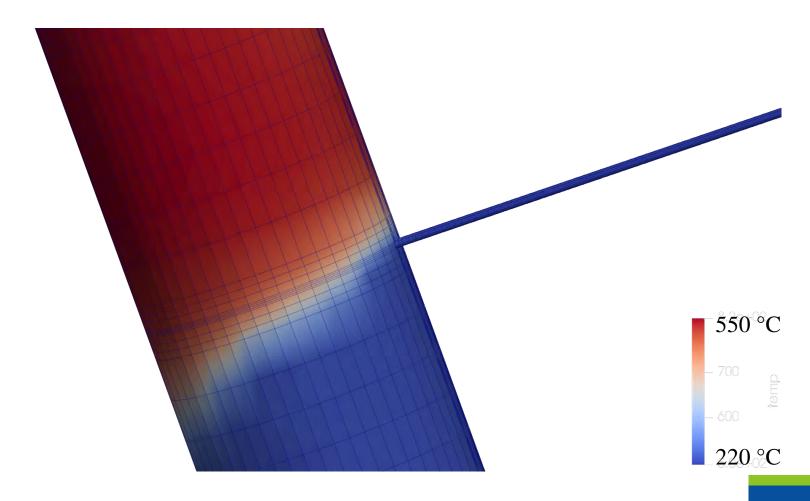


Axial Temperature Distribution 2 seconds into transient



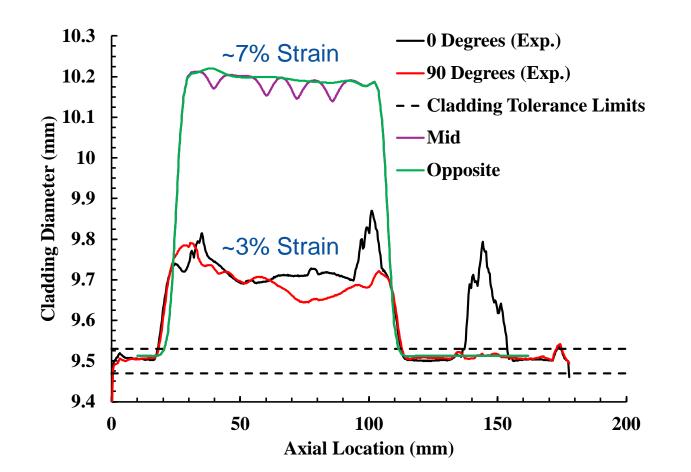
Axial Location (mm)

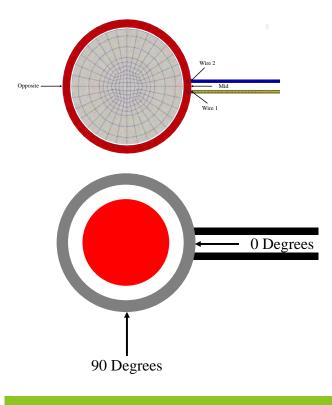
Temperature contour plot showing azimuthal and axial variation in cladding rewet



Simulation overpredicts cladding diameter, but shows qualitative agreement

- Simulations predicts cladding diameter slightly peak toward bottom of active fuel
- Predicts lower cladding strain at locations of TC wires due to lower temperature





Conclusions

- The Transient Reactor Test Facility (TREAT) at INL is used to test nuclear fuels and materials in off-normal and accident conditions
 - RELAP5-3D is an integral part in the design and analysis of experiments
- New RELAP5-3D/MOOSE (BISON) coupling capabilities are being utilized to further enhance the design and interpretation of experiments
- Novel methodology for simulating the impact of outer cladding TCs during transient testing of nuclear fuels that does not require prior knowledge of the thermal-hydraulic conditions
 - Leverages the thermal-hydraulic capabilities of RELAP5-3D and the BISON fuel performance code through BlueCRAB
- Methodology applied to the ATF-RIA-1-E experiment, and the simulation results are then compared to the experimental data
 - Simulation results show good agreement with the TC measurements and indicate that the local cladding temperature is approximately 80 °C lower than the cladding temperature far from the TC location
 - Predictions indicate temperatures peaked toward the bottom end of the rodlet, which agrees with the TC data

Acknowledgments

 This research made use of the resources of the High Performance Computing Center at Idaho National Laboratory, which is supported by the Office of Nuclear Energy of the U.S. Department of Energy and the Nuclear Science User Facilities under Contract No. DE-AC07-05ID14517.



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